

Thank you for purchasing the Niigata Seiki Welding Gauge.
For proper operation, please read this manual thoroughly before use.

■ SPECIFICATIONS

- Body Material : Stainless Steel (SUS410)
- Measurement Range
Depth : 0~2.0mm
Graduations...0.2mm
Accuracy... ± 0.1 mm
- Length : 0~10cm
- Measurement Base Adjustment Range:
approx 40mm

■ FEATURES

- Fast and accurate measurement of undercut depth and length.
- Adjustable gauge head for setting Zero-point.

■ 0-POINT ADJUSTMENT (Figure:1)

- ① Set the position of the Adjustable Contact Point for measurement on flat area of base material.
- ② Loosen the Gauge Head Set-Screw using a standard screwdriver.
- ③ Hold the gauge to a flat surface, insuring that the two Contact Points and the Gauge Head are in contact with the surface.
- ④ Rotate the Gauge Head to adjust the Undercut Depth reading to "0". Once set to "0", tighten the Gauge Head Set-Screw to secure the Gauge Head.

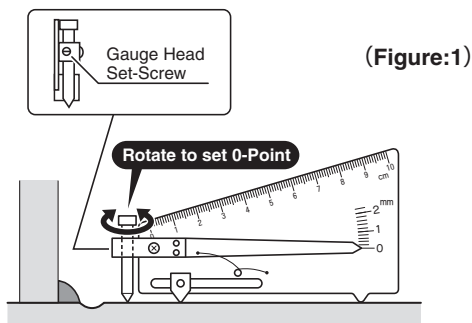
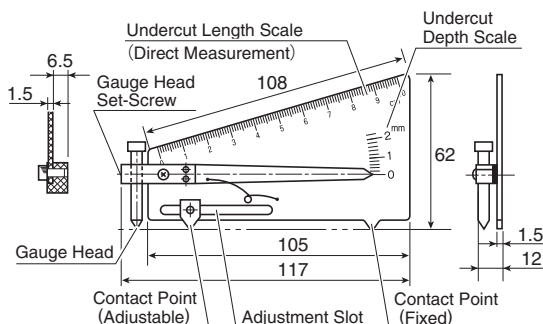
■ MEASUREMENT (Figure:2)

- ① After setting the 0-Point, position the Gauge Head to the center of the undercut.
- ② Pointer will show the undercut depth.

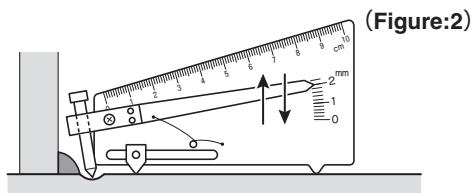
■ APPLICATIONS

- Dedicated tool for measuring weld undercut depth and length

■ DIMENSIONS (mm)



(Figure:1)



(Figure:2)

⚠ PLEASE NOTE

- This is a precision instrument, Handle with Care, do not drop.
- Use only as directed.

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